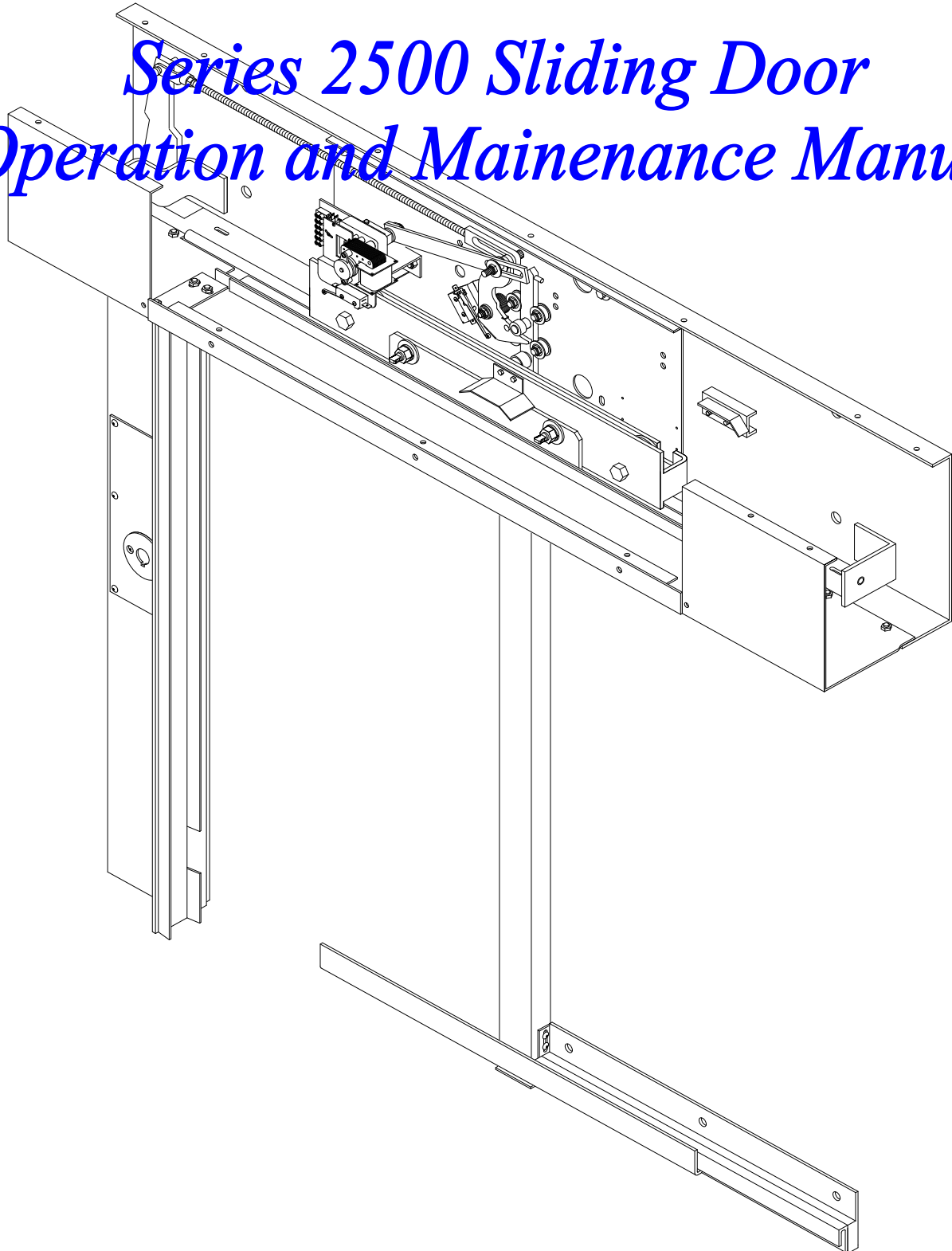


*Series 2500 Sliding Door
Operation and Maintenance Manual*



SERIES 2500

SLIDING DOOR OPERATORS

INSTALLATION INSTRUCTIONS

Refer to "Approved Submittal Drawings" for typical installation dimensions and locations.

Preparation - New Construction

The surface on which the *DDS Sliding Door Operator* is to be mounted should be free of excess mortar splatter, true to architectural dimensions and flat in respect to the door opening. If the Architectural Plans and Specifications require embedded steel plates for welding the *DDS Sliding Door Operator* in place, these embed plates are to be installed by the General Contractor prior to installation of the *DDS Sliding Door Operator* and must all be in the same plane. The *DDS Sliding Door Operator* can be bolted directly to the wall, but *DDS* recommends the use of embedded steel plates and welding these items securely to the wall. Any items located within harms way of the installation should be protected from damage.

Preparation - Existing Construction (retrofit)

All ceilings, floors, walls and glass should be protected from any damage that could occur during the demolition of the existing devices. Fans should be used to suck out all dust, smoke and fumes caused by demolition, preparation and installation of the new *DDS Sliding Door Operator*. If existing embeds are able to be used for the new installation it will be noted on the Architectural Plans and Specifications.

Layout

- A. To determine the bottom height of the *DDS Sliding Door Operator* use the door opening height from the Architectural Door Schedule.
 1. Mark this height (above Finish Floor) at the *Lock Pilaster Column* side of the door opening, then use a precision leveling device to transfer this height towards the open side by twice the door width, then snap a line between the end marks (check this line for level).
- B. For *DDS Sliding Door Operator* that are bolted to the wall (not welded)
 1. To determine the bottom mounting holes height, snap a parallel line 3" above the bottom height line (check this line for level).
 2. To determine the top mounting holes height, snap a parallel line 10-1/2" above the bottom height line (check this line for level).
 3. To determine the center mounting hole locations
 - a. Determine the center-line of the *Rear Lock Tube*, then measure 4" from this center-line towards the open side of the *DDS Sliding Door Operator* and make a vertical line between the two horizontal chalk lines.
 4. To determine the left and right mounting hole locations
 - a. Measure the hole centers on the back of the *DDS Sliding Door Operator* then transfer them to the appropriate side making a vertical line between the two horizontal chalk lines.
 5. Use only high quality 5/8" concrete anchor bolts to fasten the *DDS Sliding Door Operator* to the wall. Make sure the mounting holes are drilled accurately.
- C. For *DDS Sliding Door Operators* that are bolted to the wall (top only) and welded at the bottom
 1. To determine the top mounting hole height, snap a parallel line 10-1/2" above the bottom height line (check this line for level).

DETENTION DEVICE SYSTEMS

Detention Equipment Manufacturer - Detention Equipment Contractor - General Contractor

Contractors License CA # 606042 B1, C61/D28 + WA # DETENDS074C3 CC01
25545 Seaboard Lane, Hayward, California - USA Phone (510) 783-0771 Fax (510) 783-5409

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2. To determine the center mounting hole locations
 - a. Determine the center-line of the *Rear Lock Tube*, then measure 4" from this center-line towards the open side of the *DDS Sliding Door Operator* and mark on the horizontal chalk line.
3. To determine the left and right mounting hole locations
 - a. Measure the hole centers on the back of the *DDS Sliding Door Operator* then transfer them to the appropriate side marking on the horizontal chalk line.
4. Use only high quality 5/8" concrete anchor bolts to fasten the *DDS Sliding Door Operator* to the wall. Make sure the mounting holes are drilled accurately.
5. Make sure that the embeds installed by the General Contractor are in the same plane as the wall and are installed per the Architectural Plans and Specifications.

Device Housing

- A. Remove the *Cover Screws* open the *Transom Cover* to be able to remove the *Transom Access Panel* saving all the hardware for re-installing.
- B. Tack weld and/or fasten the *Device Housing* exactly as shown on this drawing, paying particular attention to the *Device Housing* being level from left to right and front to back.

Lock Pilaster Column

- A. Tack weld the *Lock Pilaster Column* in place exactly as shown on this drawing, paying particular attention to keeping the it perpendicular and square to the transom.

Rear Lock Tube

- A. Remove hairpin at the top of the *Lock Bar*.
- B. Slide the *Rear Lock Tube* assembled with the *Lock Bar* (top threaded tab facing towards the wall) up through the 1 1/4" X 1 1/2" rectangular hole located at the bottom of the *Device Housing*.
- C. With the *Lock Bar* in place push the *Rear Lock Tube* up to the *Device Housing*, check that it is perpendicular to the transom and tack weld in place paying particular attention not to get any weld splatter on the *Lock Bar*.

Wall Guide

- A. Install the *Wall Guide* exactly as shown on the drawing holding the dimensions and it must remain parallel with the *Device Housing*. Be sure not to burn through the *Door Lock Tube* while welding the *Wall Guide* as this will cause the *Lock Bar* to not function properly.

Door Hanger and Guide

- A. Install the *Door Hanger* and *Bottom Door Guide* exactly as shown on the *Approved Submittal Drawings*. Pay particular attention to the dimensions on the drawing as they must be welded true to the back plane of the door.

Finish Welding

- A. Check all of the installed components for dimension accuracy

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- B. Weld in strict accordance with the Architectural Plans and Specifications
- C. Clean all weld splatter, dress welds and touch up primer.

Locking Device

- A. Make sure the *Door Position Switch and Limit Switch* are moved up as far as possible to avoid damage to the switches during installation of the *Carriage Assembly*.
- B. Install the *Locking Device Assembly* (make sure that the door numbers match) using the (4) *Back Plate Bolts* and (4) *Back Plate Washers*.

Door Open Switch

- A. Make sure the *Limit Switch* are moved up as far as possible to avoid damage to the switches during installation of the *Carriage Assembly*.
- B. Install the *Door Open Switch Assembly* as shown on the drawings using the screws supplied on the transom mount.
- C. Run the wires through the "U" shaped switch mount on the back transom plate and secure them out of the way of any moving parts.

Carriage Assembly

- A. Install the *Carriage Assembly* (make sure the door numbers match) as shown on the drawing.

Door

- A. Install the door on the *Carriage Assembly*.
- B. Snug the 1/2" nuts up on the *Eccentric Door Hanger Bolts* but not tight enough that you can not adjust the door.
- C. Adjust the door so that it lines up with the *Rear Lock Tube* and the *Eccentric Door Hanger Bolts* are as close to center height as possible. Now tighten the 1/2" nuts.
- D. Using manual means then move the door open to closed a few times to make sure there are no obstructions and the door travels freely with out binding.

Door Receiver

- A. The notch at one end of the *Door Receiver* is to be placed at the bottom towards the back of the operator. Do not deviate from the clearance dimensions at the top of the *Door Receiver* as this is required to clear the *Access Cover*.
- B. Make sure that the door mates with the *Door Receiver* leaving equal space on both edges. Now tack the *Door Receiver* to the *Lock Pilaster Column*. Open and close the door a few times to assure the proper fit, then finish welding per the Architectural Plans and Specifications.

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Pilaster Lock

- A. Remove the *Access Cover* located on the front of the *Vertical Lock Pilaster Column*.
- B. Install the *Cleavis Mount* supplied to your lock modified per *DDS DRAWING* with the bolts supplied.
- C. Attach the *Cleavis Linkage* supplied to the *Pivot Assembly* located in the transom above the *Vertical Lock Pilaster Column*.
- D. Now attach the *Yoke Assembly* to the *Lock Cleavis Mount Assembly* and bolt up the deadlock.

Final Adjustments

- A. Check the adjustment of the door hanger so that the door travels freely throughout the entire travel.
 - 1. Make sure that the door is adjusted parallel with the rear lock tube.
- B. Next make sure that while applying a light drag to the door during travel that the *Cam Follower* stops approximately 1/8" beyond the upper *Dead Lock Bar*.
- D. Next adjust the *Door Bumper Assembly* so that they just make contact with the *Carriage Assembly*.
- E. Next adjust the door position in relation with the rear deadlock rod.
 - 1. If the *Dead Lock Bar* is not properly seated with the *Bottom Door Guide*.
 - a. Loosen the door hanger bolts and by using a pole clamp move the door until the Dead Lock Bar just drops into place, then move the door and additional 1/8" to assure that it is in the center of the slot on the Door Bottom Guide.
- F. Adjust the *Cleavis Linkage* with the deadlock in the up position so that the *Pivot Assembly* hole at the *Yoke Assembly* is positioned 5/16" above the *Pivot Bolt*.
- G. Move the *Unlock Master Bar* to the door opened side as far as possible.
- H. Now attach the *Pivot to Master Bar Linkage* to the *Pivot Assembly*.
 - 1. Then adjust the Yoke Assembly and attach the *Unlock Master Bar*, this should slip on freely without moving either part.
 - 2. Try the Paracentric Lock a few times making sure the motor and dead lock release freely .
- I. Install the *Transom Access Panel* with the *Transom Access Panel Bolt & Nut* supplied.
- J. Adjust the *Limit Switch* so that it just makes contact (audible click) when the *Lift Pivot* is in the full deadlock position.
- K. Electrical Hookup
 - 1. Refer to the Wiring Diagram on the next page for the factory wiring of the limit switches and motor.
 - 2. Secure all lines at completion to the *Access Cover* with the nylon wire ties supplied.
 - 3. Try the door a few times under power until you are satisfied with the operation.
- L. Secure the device by using the *Cover Screws* supplied to securely fasten the *Housing Cover* to the transom.

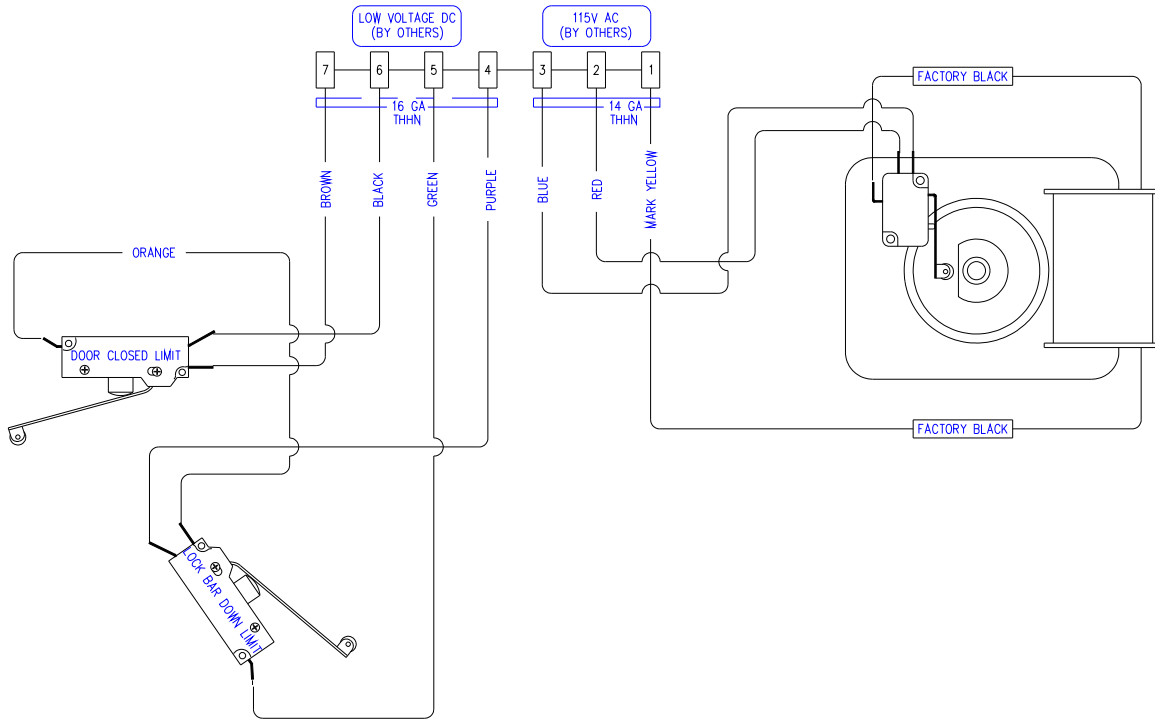
Special Components

- A. See Approved Submittal for drawings and instructions

Special Electrical Components

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A. See Approved Submittal for drawings and instructions



Wiring Diagram

This wiring diagram represents the wiring hook up for all standard *Series 2500 Sliding Door Operators*, if your facility has operators with non-standard conditions referenced in the Approved Submittal.

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SPECIFICATIONS

Series 2500 Electric Release Corridor Device

A. Corridor Door Operating Device

1. Level III corridor door operating devices shall have functions and components as follows:
 - a. Unlock by push-button from the electrical Control Console any one or more doors without unlocking other doors.
 - b. Each door shall move open approximately three inches immediately upon being unlocked. The door may then be opened and closed manually.
 - c. Each door shall snap lock and automatically deadlock instantly upon being fully opened or closed.
 - d. Doors shall be securely locked at both top and bottom at the rear of the door (front locking will not be acceptable). The locking means shall be completely concealed and there shall be no openings in the locking pilaster or lugs projecting from the edge of the door.
 - e. Sally port or vestibule doors shall be interlocked so that only one door can be opened at a time using electric controls. Interlocking circuit shall be provided at Control Console under provisions of Division 17.
 - f. Individual doors may be unlocked mechanically from both sides of the door by the same paracentric key.
 - g. The doors shall be capable of being unlocked by a mechanical gang lock release unlocking all cell door locks controlled by that emergency release cabinet.
 - h. Each door shall have a limit switch at the rear deadlock to provide status indication. A red light shall indicate unlocked status, a green light shall indicate closed and locked.
2. Components
 - a. Motors shall be minimum 1/20 HP., single phase, 120v,60 Hertz U.L. listed as manufactured by General Electric or equal. Motor shall draw no more than 1.4A under full load current.

Door Device Transoms, Covers and Common Components

A. Door Device Transoms and Covers

1. Horizontal transoms for sliding door mechanisms shall be constructed of 3/16 inch thick steel plate. Transoms shall be rectangular or sloped as indicated. Mezzanine level transoms shall be sloped 24 degrees minimum. Transom covers shall be 10 gauge steel plate. All openings in transoms shall be baffled, including bottom slot for hanger to prevent wires or contraband from entering the transom.
2. Transom covers that can be removed shall be locked to the track box and disengaged only from emergency release cabinet. For individual doors, covers shall be hinged at the top of the track box and secured with security screws.
 - a. Cover locking mechanism shall be designed to fully engage transom locking tabs, pulling cover tightly to transom.
3. Transoms for cell doors shall be continuous for a single line of doors. Provide 10 gauge steel battens for joining transoms. Fastening shall be torque drive, tamper proof.
4. Provide wire tray in transom.
5. Transom back plate shall be factory punched for anchor bolts.
6. Paint entire inside and outside of transom except track, rollers and drive mechanism with rust inhibiting primer.

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B. Components

1. The vertical lock bar cover shall be constructed of 3/16" steel plate. The vertical lock bar cover shall not be removable, with the door in place.
2. Door hanger and guide shall be constructed of 1/4 inch thick steel plate, minimum width 75% of door width. Hanger to interlock with transom baffle, clearance of not more than 1/4 inch. Door wall guide shall be constructed of 3/16 inch thick steel. The guides shall overlap a minimum of one inch vertically and four inches horizontally when the door is in the closed position. There shall be a minimum of 5/8 inch contact between lock bar and door guide. Clearance between lock bar and guides shall be no more than 1/16 inch on either side and top to bottom.
3. Hanger Support Rollers: Turned from solid steel, 2-3/4 inches OD. grooved 3/8 in deep to engage 5/8 inch round cold rolled steel track (formed track not allowed).
4. Rollers shall have anti-friction ball bearings with hardened members and grease shields on both sides.
5. Roller Studs: High alloy steel, heat treated and a self-locking nut.
6. Door Hanger Adjuster studs: High alloy steel, heat treated, with eccentric bushing for adjustment and a self-locking nut.
7. Include heavy duty rubber bumpers, to quiet and cushion the door at each end of travel.
8. Receiver shall be a minimum of one inch deep, inside dimension.

Electrical Work

A. Factory Wiring

1. Provide internal wiring and final connections within the transom of sliding door devices. D.E.C. is responsible for hook up of factory harnesses from Emergency Release Cabinet to terminal block of each door, ready for control wiring and final connections by Division 16 and/or 17.

B. The following is specified in Divisions 16 and/or 17.

1. Monitoring and control conduit, wiring and final connections from the console to locks, switches, terminal blocks and all components of door control system.
2. Coordinating, furnishing and installing complete console system including panels, switches and indicator lights.
3. Furnishing and installing conduit and wiring from supply sources to each console, cut off switches, locking devices and other electrical equipment incidental to the power supply.
4. Connections to terminal blocks in housings of sliding doors and locks.
5. Providing terminal block diagrams to other Sections.
6. Provision for running different voltage wiring within common compartment.

Fabrication - General

A. Factory assemble items where practicable, true to line and free of distortion of defects.

B. Welding

1. Steel and stainless steel components not plant fabricated shall be designed for field-welded connections.
2. Plug or stitch welds unless otherwise indicated.
3. Weld according to American Welding Society standards.

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4. Remove burrs and rough edges.
- C. Equipment shall be fully fabricated, assembled and finished, ready for final installation and as follows:
1. Work, including wiring, within transoms and emergency release cabinets for sliding doors shall be completed at the factory.
 2. Hardware (**when supplied by D.D.S.**) that is essentially non-projecting shall be installed in doors and frames, at the factory, including the following:
 - a. Mechanical locks and their associated strikes, keepers and escutcheons.
 - b. Hinges, either screwed or welded, shall be fastened to the doors.
 - c. Flush pulls.
 3. Other hardware (**when supplied by D.D.S.**) shall be field installed; including door receiver, rear lock tube assembly, door hanger, door guide and wall guide.
 4. The field installed hardware group for each opening shall be separately packaged, accompanying the doors and clearly identified with its opening.

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PRODUCT WARRANTY

Warranty - Standard Products

DETENTION DEVICE SYSTEMS (DDS) warrants each standard product manufactured and sold by it to be free of defects in materials and workmanship for such period of time and under such conditions as are specified herein or as may be specified by DDS on the face of its quotation or otherwise reduced to writing and expressly approved by DDS. The warranty period so specified by DDS shall commence on the date of shipment from DDS to the original purchaser. If no period of time is stated, then DDS's Warranty for Standard Products is limited to one (1) year from the date of delivery.

Repair or at DDS's option, replacement of defective parts shall be the sole and exclusive remedy under warranty, provided that, DDS may, as an alternative, elect to refund an equitable portion of the purchase price of the Product, items expendable in normal use are not covered by this warranty. All warranty replacement or repair of parts shall be limited to Product malfunctions which, in the sole opinion of DDS, are due or traceable to defects in original materials or workmanship. All obligations of DDS under this warranty shall cease in the event of abuse, accident, alteration, misuse or neglect of the Product. In-warranty repaired or replacement parts are warranted only for the remaining unexpired portion of the original warranty period applicable to the repaired or replaced parts. After expiration of the applicable warranty period, Buyer shall be charged at the then current prices for parts, labor, and transportation.

Reasonable care must be used to avoid hazards. DDS expressly disclaims responsibility for loss or damage caused by use of its Products other than in accordance with proper operation procedures.

No warranty is provided by DDS for products sold hereunder which are not manufactured by DDS, but the manufacturer's warranty for such products, if any, shall be assigned to the Buyer without recourse to DDS.

THIS WARRANTY IS EXPRESSLY IN LIEU OF AND EXCLUDES ALL OTHER EXPRESSED OR IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANT ABILITY AND OF FITNESS FOR PARTICULAR PURPOSE, USE, OR APPLICATION, AND ALL OTHER OBLIGATIONS OR LIABILITIES ON THE PART OF DDS, UNLESS SUCH OTHER WARRANTIES, OBLIGATIONS OR LIABILITIES ARE EXPRESSLY AGREED TO IN WRITING BY DDS.

Warranty - Expendable Products

DDS warrants that at the time of delivery expendable items or Products manufactured and sold by it hereunder are free of defects in material and workmanship and conform with DDS's specifications or other specifications expressly agreed to in writing by DDS, **BUT DDS SHALL HAVE NO OTHER OR FURTHER RESPONSIBILITY THEREFORE, WHATSOEVER, AND DDS DISCLAIMS IMPLIED WARRANTIES OF MERCHANT ABILITY AND FITNESS WITH RESPECT THERETO.**

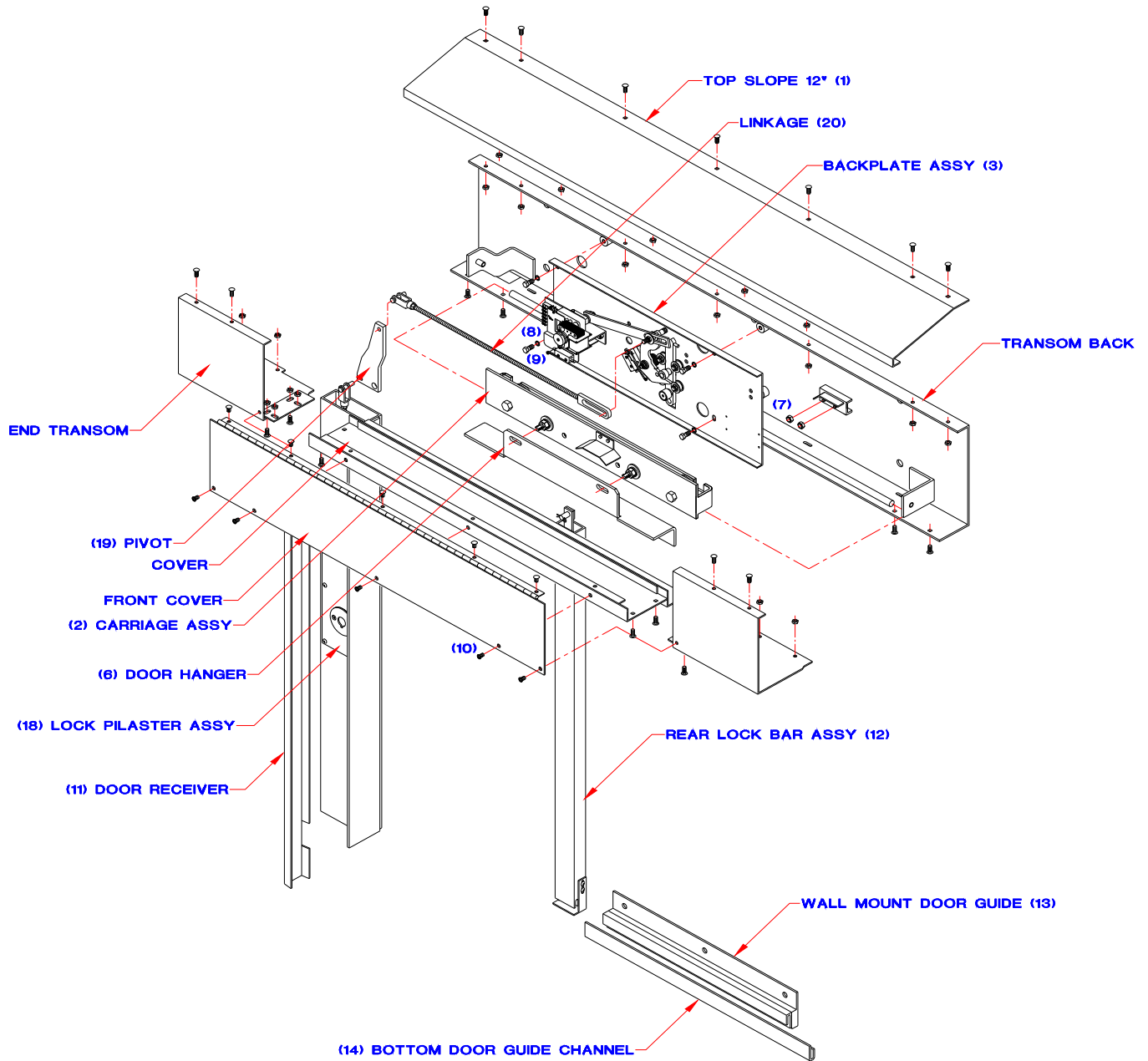
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SERIES 2500 SLIDING DOOR OPERATORS

PARTS LISTS

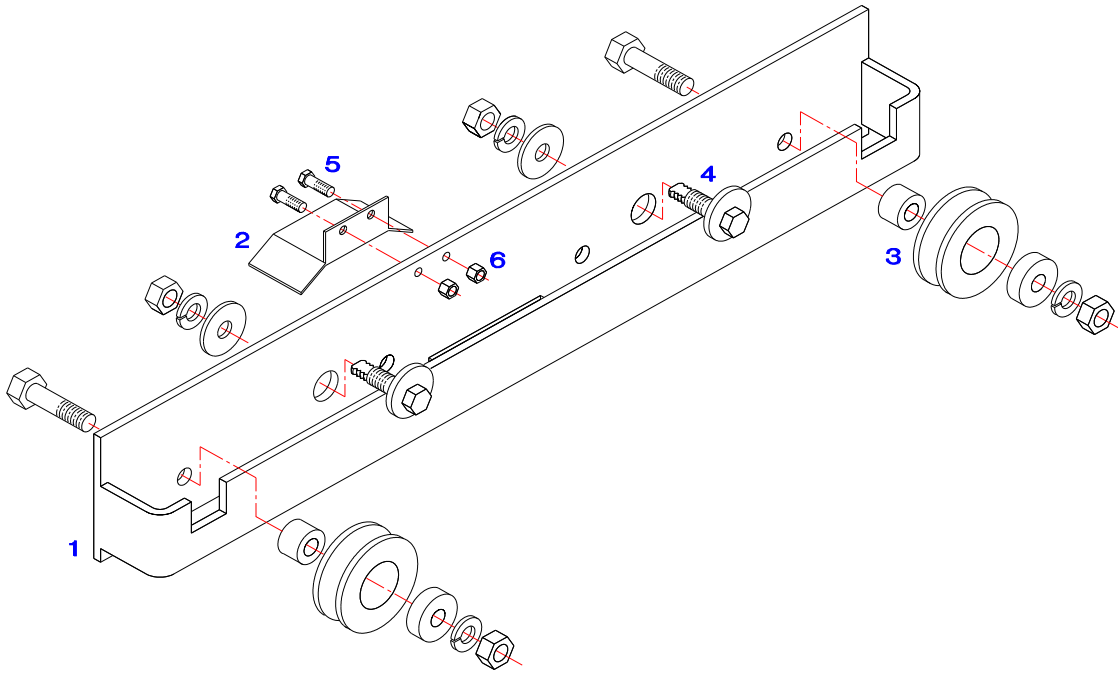
Note: When order parts for the following items, always refer first to the Door Number and the appropriate Part No.'s on the Bill of Materials. Some of the parts are sold as assembled items only.

Series 2500 General Assembly (LH as shown, RH opposite)

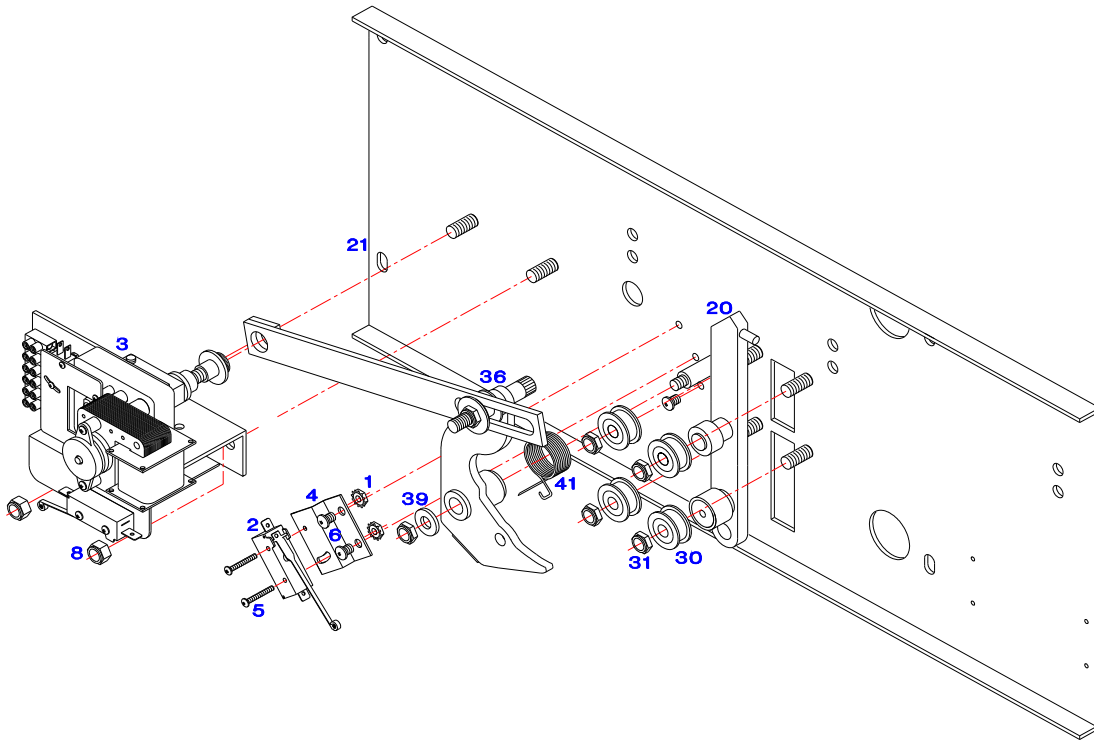


SERIES 2500 SLIDING DOOR OPERATORS

Carriage Assembly (LH as shown, RH opposite)



Locking Device Assembly (LH as shown, RH opposite)



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ADDITIONAL CONDITIONS

Maintenance - Every 12 Months

- Check for loose bolts
- Check wires for tightness and make sure they are not interfering with any moving parts
- Check for abnormal wheel wear
- Clean out any debris buildup

Adjustments - Non Factory

- All adjustments to the device are to be made by Certified Factory Technicians only, any adjustments by un-authorized personnel will Void Warranty.

FACTORY INFORMATION

Location

Detention Device Systems
25545 Seaboard Lane
Hayward, California 94545

Hours

8:00 AM to 4:30 PM Monday thru Friday except Holidays

Phones

(510) 783-0771
FAX (510) 783-5409 and (510) 785-4379

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